

FIG. 1

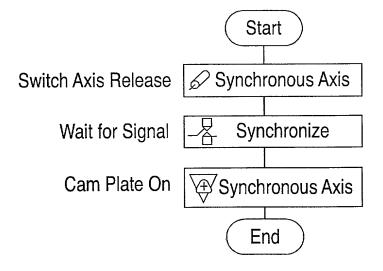


FIG. 4

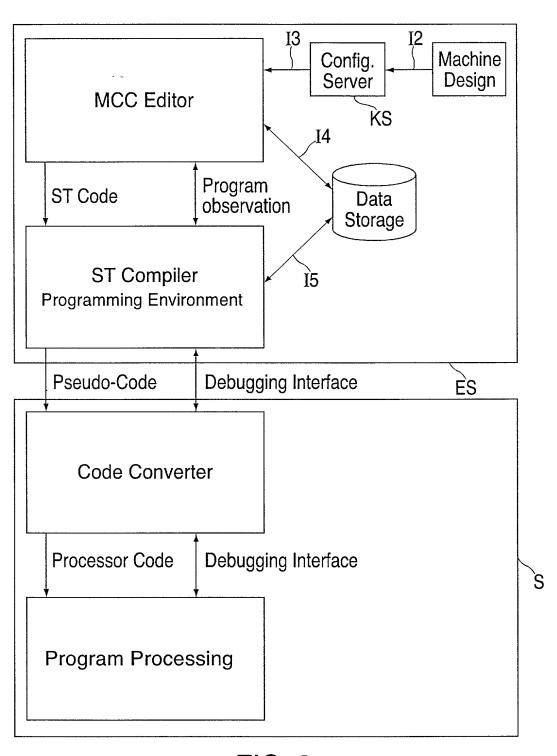


FIG. 2

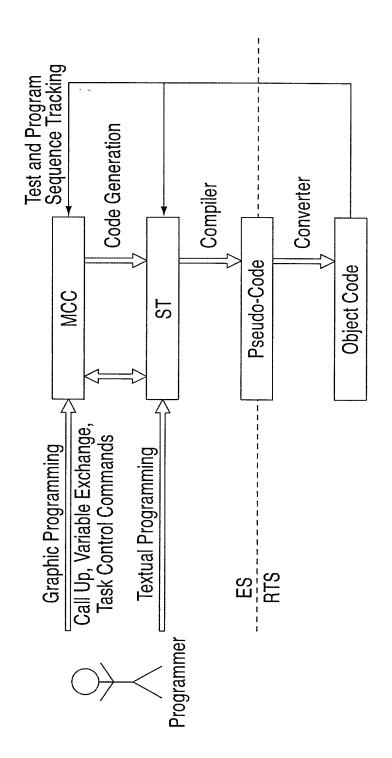


FIG. 3

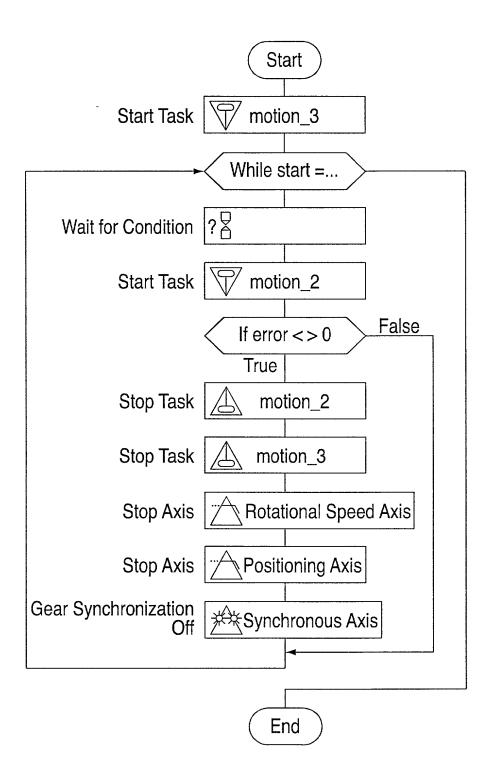


FIG. 5

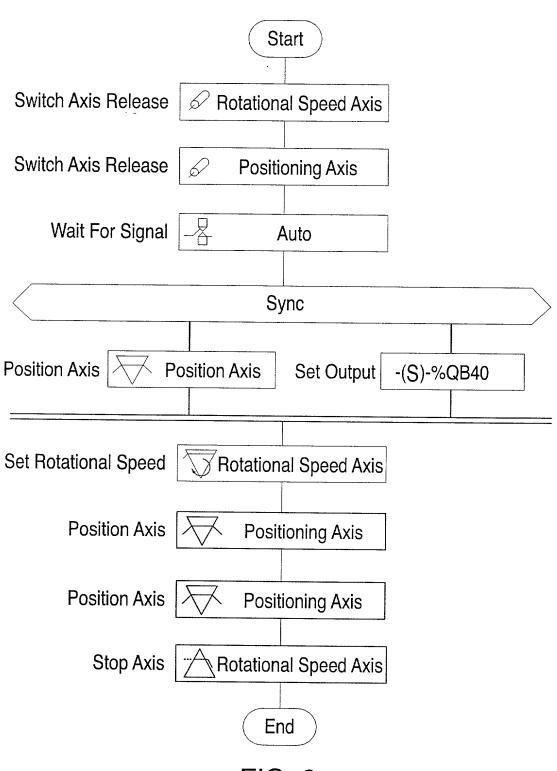


FIG. 6

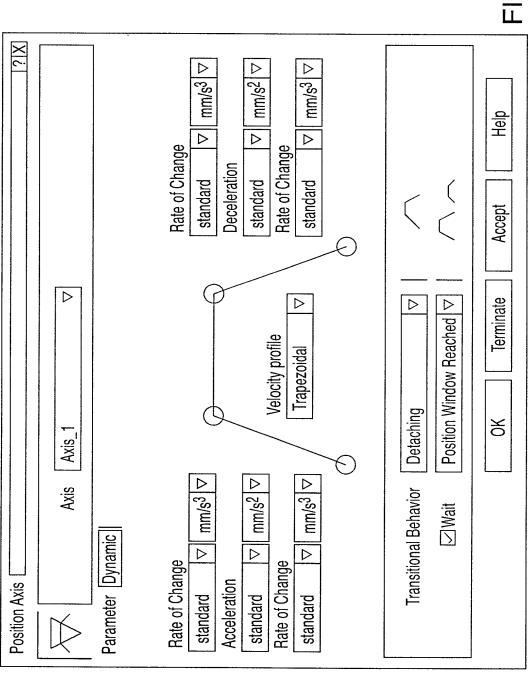


FIG. 7

Call Up Subprogram Macro Stop Axis/ Stop Motion Is a Command Continue Motion Stop Command Turn Cam Plate / Off Turn Off Synchronization Activate Gear Synchronization/ Gearing On Activate Cam Plate/ Camming Set Torque Set rpm 🗡 Start Axis Position Controlled Position Axis

FIG. 8

Parameterize Cam